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D2010-101
Job Sheet 206340



Part No: D2010-101

Job Qty: 6 pcs

Part Name: Mirror Bracket 369/500



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/20

Job Tracking No:

Due Date: 3/10/20

Created By: Marie Lajeunesse

Type: SOLD *sjh*

Description:

Note: DWG REV D IPP: E 02.06.25 Added Rev. C1 KJ /RF IPP Rev:F 07-08-015 Now on WaterJet Verified By:EC
IPP Rev:G 08-05-27 as per ECN1195P DD verified by:EC IPP Rev:H 08-06-20 rev.D as per dwg DD verified
by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs			0.17	0.37	Waterjet - Flow		<i>TF Feb 27, 2020</i>
110	QC 2	6 pcs			0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		<i>TF Feb 27, 2020</i>
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

PRIORITY

120	QC 8	6 pcs	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
140	Small Fab - Brake NC - B4B	6 pcs	0.25 0.66	QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
142	QC 5	6 pcs	0.00 0.00	QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
145	Handfinish - 1-1 Chemical- B4B	6	0.00 0.16	QC 8 - 76	
				QC 8 - 61	
				Small Fab - Brake - 1 - B4B	
145	Handfinish - 1-1 Chemical- B4B	6	0.00 0.16	Small Fab - Brake - 2 - B4B	
				Small Fab - Brake - 3 - B4B	
				QC 5 - 10	
145	Handfinish - 1-1 Chemical- B4B	6	0.00 0.16	QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Handfinish - 1 - 1 - B4B	

DAS
FEB 27 2020 40
9-89

DAS
30 MAR 12 2020
9-89

DAS
40
MAR 02 2020 9-89

	pcs		Handfinish - 1 - 2 - B4B	MAR 02 2020
			Handfinish - 1 - 3 - B4B	
			Handfinish - 1 - 4 - B4B	
			Handfinish - 1 - 5 - B4B	
			Handfinish - 1 - 6 - B4B	
			Handfinish - 1 - 7 - B4B	
			Handfinish - 1 - 8 - B4B	
			Handfinish - 1 - 9 - B4B	
			Handfinish - 1 - 10 - B4B	
			Handfinish - 1 - 11 - B4B	
			Handfinish - 1 - 12 - B4B	
			Handfinish - 1 - 13 - B4B	
			Handfinish - 1 - 14 - B4B	
			Handfinish - 1 - 15 - B4B	
			Handfinish - 1 - 16 - B4B	
			Handfinish - 1 - 17 - B4B	
			Handfinish - 1 - 18 - B4B	
			Handfinish - 1 - 19 - B4B	
			Handfinish - 1 - 20 - B4B	
			Handfinish - 1 - 21 - B4B	
			Handfinish - 1 - 22 - B4B	
147 QC 7	6 pcs	0.00 0.00	QC 7 - 10	DAS 30 9-89 MAR 02 2020
			QC 7 - 13	
			QC 7 - 14	
			QC 7 - 15	
			QC 7 - 17	
			QC 7 - 18	
			QC 7 - 19	
			QC 7 - 2	
			QC 7 - 28	
			QC 7 - 3	
			QC 7 - 30	
			QC 7 - 34	
			QC 7 - 36	
			QC 7 - 37	
			QC 7 - 41	
			QC 7 - 47	
			QC 7 - 48	
			QC 7 - 51	
			QC 7 - 58	
			QC 7 - 59	
			QC 7 - 60	
			QC 7 - 9	
			QC 7 - 68	
			QC 7 - 50	
			QC 7 - 67	
			QC 7 - 40	
			QC 7 - 24	
			QC 7 - 43	
			QC 7 - 61	
			QC 7 - 81	
			QC 7 - 76	
			QC 7 - 79	
			QC 7 - 83	
			QC 7 - 82	
150 Small Fab - 2 - B4B	6 pcs	0.00 0.27	Small Fab - 1 - B4B	MAR 03 2020
			Small Fab - 2 - B4B	
			Small Fab - 3 - B4B	
			Small Fab - 4 - B4B	

			Small Fab - 5 - B4B	
			Small Fab - 6 - B4B	
			Small Fab - 7 - B4B	
			Small Fab - 8 - B4B	
			Small Fab - 9 - B4B	
			Small Fab - Various 1 - B4B	
160 QC 5	6 pcs	0.00 0.00	QC 5 - 10	
			QC 5 - 12	
			QC 5 - 17	
			QC 5 - 18	
			QC 5 - 19	
			QC 5 - 22	
			QC 5 - 24	
			QC 5 - 3	
			QC 5 - 43	
			QC 5 - 49	
			QC 5 - 51	
			QC 5 - 58	
			QC 5 - 68	
			QC 5 - 9	
			QC 5 - 50	
			QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
170 Powdercoat - 4 Black Sand - B4B	6 pcs	0.00 0.11	Powdercoat - 1 - B4B	
			Powdercoat - 2 - B4B	
			Powdercoat - 3 - B4B	
			Powdercoat - 4 - B4B	
180 QC 3	6 pcs	0.00 0.00	QC 3 - 10	
			QC 3 - 13	
			QC 3 - 15	
			QC 3 - 17	
			QC 3 - 18	
			QC 3 - 2	
			QC 3 - 28	
			QC 3 - 3	
			QC 3 - 30	
			QC 3 - 34	
			QC 3 - 36	
			QC 3 - 41	
			QC 3 - 51	
			QC 3 - 58	
			QC 3 - 59	
			QC 3 - 68	
			QC 3 - 9	
			QC 3 - 40	
			QC 3 - 19	
			QC 3 - 43	
			QC 3 - 24	
			QC 3 - 61	
			QC 3 - 81	
			QC 3 - 82	
190 Packaging 3-1 - Stock - B4B	6 pcs	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	

DAS

MAR 03 2020 40

9-89

BIB 20-03-03

DAS

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9-89

			Packaging 3 - 6 - B4B	DAS
			Packaging 3 - 7 - B4B	28
			Packaging 3 - 8 - B4B	9-89
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
200 QC 21 - SA	6 pcs	0.00 0.00	QC 21 - SA - 21	DAS 21
			QC 21 - SA - 70	0.25
			QC 21 - SA - 53	

MAR 03 2020

Part Op 100 - 1-Cut as per Dwg D2010-101

Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - (QC8- Inspect parts - second check)

140 - Form as per Dwg D2010

142 - (QC5- Inspect part completeness to step on W/O)

145 - (Chemical Conversion Coat per QSI005 4.1)

147 - (QC7-Inspect Chemical Conversion Coat)

150 - Install fasteners per Dwg D2010

160 - (QC5- Inspect part completeness to step on W/O)

170 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3), ***INSTALL BOLT IN INSERT PRIOR TO POWDER COAT*** START TIME 9:00 OVENTEMPERATURE: 320 FINISH TIME 9:30

180 - (QC3- Inspect Part Finish)

190 - (Identify as per dwg & Stock Location:)

200 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	2.0832 sf (.3472 ea)	100-Waterjet - Flow - 1	5252605
FE-032-EF	Inserts Alt: FE-032-MD	24 Ea (4 ea)	150-Small Fab - 2 - B4B	5252605

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M2024T3S.063	2	28	0
150-Small Fab - 2 - B4B	FE-032-EF	24	37	0

Part Specifications

Specifications could not be found.

Plex 1/29/20 12:55 PM Dart.lajeunesse.marie

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J